



MATERIAL: 2024-T3  
OR 6061-T6  
OR 5052-H32  
.032 or .040 THICK



REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=HIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	DATE JULY 8 1981				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 μ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387 LIMITS 1. TOLERANCES — .XX ± .030 2. ANGLES XXX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES BJ=MS20470AD BB=MS20428AD		DESIGN BRADLEY		TITLE SEAL BACKUP PLATE	
REPORT ALL DISCREPANCIES — DO NOT SCALE			SCALE 1:1		SHT 1 OF 1		REV.	

D1050

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